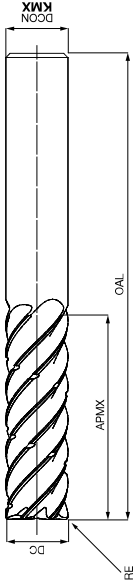
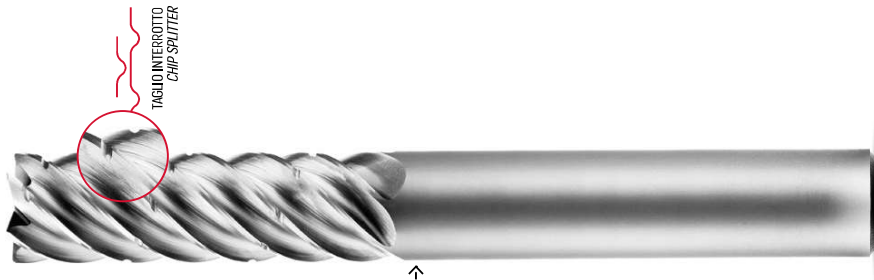
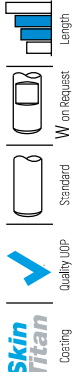


Troco Series  
**797TRT6**



TOL. DC:  $\pm 0.02$  /  $-0.05$   
TOL. DCON: H5

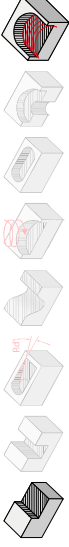


| Cod. Art.      | DC | DCON | OAL | APMX | RE  | Z |
|----------------|----|------|-----|------|-----|---|
| 797TRT6R020800 | 8  | 8    | 63  | 17   | 0,2 | 6 |
| 797TRT6R050800 | 8  | 8    | 63  | 17   | 0,5 | 6 |
| 797TRT6R100800 | 8  | 8    | 63  | 17   | 1   | 6 |
| 797TRT6R020801 | 8  | 8    | 68  | 25   | 0,2 | 6 |
| 797TRT6R050801 | 8  | 8    | 68  | 25   | 0,5 | 6 |
| 797TRT6R100801 | 8  | 8    | 68  | 25   | 1   | 6 |
| 797TRT6R021000 | 10 | 10   | 66  | 21   | 0,2 | 6 |
| 797TRT6R051000 | 10 | 10   | 66  | 21   | 0,5 | 6 |
| 797TRT6R101000 | 10 | 10   | 66  | 21   | 1   | 6 |
| 797TRT6R021001 | 10 | 10   | 80  | 31   | 0,2 | 6 |
| 797TRT6R051001 | 10 | 10   | 80  | 31   | 0,5 | 6 |
| 797TRT6R101001 | 10 | 10   | 80  | 31   | 1   | 6 |
| 797TRT6R021200 | 12 | 12   | 83  | 25   | 0,2 | 6 |
| 797TRT6R051200 | 12 | 12   | 83  | 25   | 0,5 | 6 |
| 797TRT6R101200 | 12 | 12   | 83  | 25   | 1   | 6 |
| 797TRT6R021201 | 12 | 12   | 94  | 37   | 0,2 | 6 |
| 797TRT6R051201 | 12 | 12   | 94  | 37   | 0,5 | 6 |
| 797TRT6R101201 | 12 | 12   | 94  | 37   | 1   | 6 |

→ continua alla pagina successiva / continue on next page

→ continuazione dalla pagina precedente / continuation of the previous page

| Cod. Art.      | DC  | DCON | OAL | APMX | RE | Z   |   |
|----------------|-----|------|-----|------|----|-----|---|
| 797TRT6R041600 | KMX | 16   | 16  | 92   | 33 | 0,4 | 6 |
| 797TRT6R101600 | KMX | 16   | 16  | 92   | 33 | 1   | 6 |
| 797TRT6R201600 | KMX | 16   | 16  | 92   | 33 | 2   | 6 |
| 797TRT6R301600 | KMX | 16   | 16  | 92   | 33 | 3   | 6 |
| 797TRT6R041601 | KMX | 16   | 16  | 106  | 49 | 0,4 | 6 |
| 797TRT6R101601 | KMX | 16   | 16  | 106  | 49 | 1   | 6 |
| 797TRT6R201601 | KMX | 16   | 16  | 106  | 49 | 2   | 6 |
| 797TRT6R301601 | KMX | 16   | 16  | 106  | 49 | 3   | 6 |
| 797TRT6R042000 | KMX | 20   | 20  | 104  | 41 | 0,4 | 6 |
| 797TRT6R102000 | KMX | 20   | 20  | 104  | 41 | 1   | 6 |
| 797TRT6R202000 | KMX | 20   | 20  | 104  | 41 | 2   | 6 |
| 797TRT6R302000 | KMX | 20   | 20  | 104  | 41 | 3   | 6 |
| 797TRT6R042001 | KMX | 20   | 20  | 124  | 61 | 0,4 | 6 |
| 797TRT6R102001 | KMX | 20   | 20  | 124  | 61 | 1   | 6 |
| 797TRT6R202001 | KMX | 20   | 20  | 124  | 61 | 2   | 6 |
| 797TRT6R302001 | KMX | 20   | 20  | 124  | 61 | 3   | 6 |



## Parametri di taglio/Cutting parameters

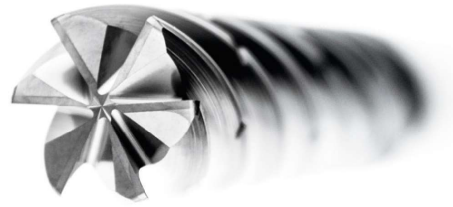
| Materiali<br>Materials  | Centatura<br>Skinner<br>Holding<br>Vc (m/min.) | Ø8     |        | Ø10    |        | Ø12    |        | Ø16    |        | Ø20    |        |
|---|--|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|   |  | Ap=2xØ | Ap=3xØ | Ap=2xØ | Ap=3xØ | Ap=2xØ | Ap=3xØ | Ap=2xØ | Ap=3xØ | Ap=2xØ | Ap=3xØ |
| ● Leghe di Titanio<br>Titanium alloys   | 84   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   |
|   | 76   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   |
| ● congruati / recomposed<br>● accettabili / acceptable<br>● non consigliati / not recommended | 40*  | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   |
|   | 84   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   | 0,90   | 1,10   |

\* Max angolo di contatto Max contact angle

È consigliato l'uso di un mandrino a forza serraggio o con calibramento caldo per fileccare l'attesa.  
A tool holder with strong clamping or a warm calibration is recommended for reaming.



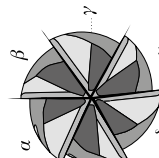
The abundant use of coolant is recommended.



**Z6**

**DIVISIONE IRREGOLARE**  
Proprietà per ridurre la risonanza nelle lavorazioni di Titanio e Leghe di Titanio.

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Designed to reduce resonance when machining Titanium and Titanium alloys.



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