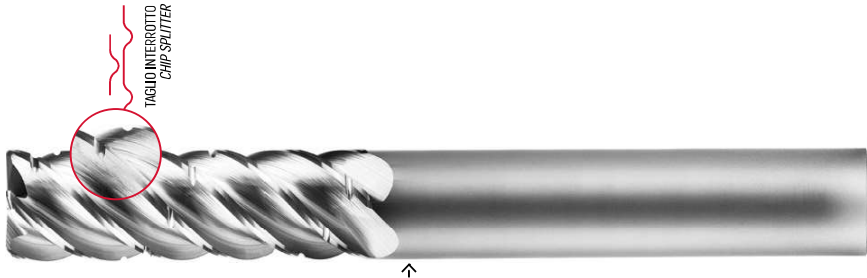
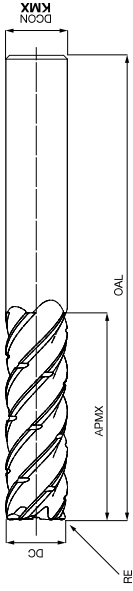


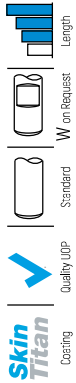
Troco Series
797TRT5



TAGLIO INTERROTTO
CHIP SPALTER

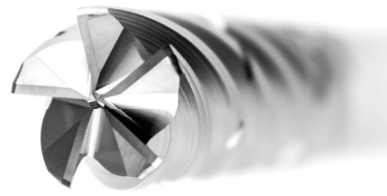


TOL. DC: ± 0.02 / -0.05
TOL. DCON: H5

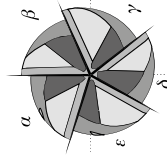


Cod. Art.	DC	DCON	OAL	APMX	RE	Z
797TRT5R020800	8	8	63	17	0.2	5
797TRT5R050800	8	8	63	17	0.5	5
797TRT5R100800	8	8	63	17	1	5
797TRT5R020801	8	8	68	25	0.2	5
797TRT5R050801	8	8	68	25	0.5	5
797TRT5R100801	8	8	68	25	1	5
797TRT5R020802	8	8	76	33	0.2	5
797TRT5R050802	8	8	76	33	0.5	5
797TRT5R100802	8	8	76	33	1	5
797TRT5R021000	10	10	66	21	0.2	5
797TRT5R051000	10	10	66	21	0.5	5
797TRT5R101000	10	10	66	21	1	5
797TRT5R021001	10	10	80	31	0.2	5
797TRT5R051001	10	10	80	31	0.5	5
797TRT5R101001	10	10	80	31	1	5
797TRT5R021002	10	10	88	41	0.2	5
797TRT5R051002	10	10	88	41	0.5	5
797TRT5R101002	10	10	88	41	1	5
797TRT5R021200	12	12	84	25	0.2	5
797TRT5R051200	12	12	84	25	0.5	5
797TRT5R101200	12	12	84	25	1	5
797TRT5R021201	12	12	94	37	0.2	5
797TRT5R051201	12	12	94	37	0.5	5
797TRT5R101201	12	12	94	37	1	5
797TRT5R021202	12	12	99	49	0.2	5
797TRT5R051202	12	12	99	49	0.5	5
797TRT5R101202	12	12	99	49	1	5

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Z5



DIVISIONE IRREGOLARE
Proprietà per ridurre la risonanza nelle lavorazioni di Titanio e Leghe di Titanio.

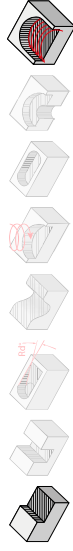
IRREGULAR DIVISION
Designed to reduce resonance when machining Titanium and Titanium alloys.

Skin Titan
INVESTIMENTO
Specifico per la lavorazione del Titanio.

COATING
Specific for the machining of Titanium.

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Cod. Art.	DC	DCON	OAL	APMX	RE	Z
797TRT5R041600	16	16	92	33	0.4	5
797TRT5R101600	16	16	92	33	1	5
797TRT5R201600	16	16	92	33	2	5
797TRT5R301600	16	16	92	33	3	5
797TRT5R041601	16	16	106	49	0.4	5
797TRT5R101601	16	16	106	49	1	5
797TRT5R201601	16	16	106	49	2	5
797TRT5R301601	16	16	106	49	3	5
797TRT5R041602	16	16	119	65	0.4	5
797TRT5R101602	16	16	119	65	1	5
797TRT5R201602	16	16	119	65	2	5
797TRT5R301602	16	16	119	65	3	5
797TRT5R042000	20	20	104	41	0.4	5
797TRT5R102000	20	20	104	41	1	5
797TRT5R202000	20	20	104	41	2	5
797TRT5R302000	20	20	104	41	3	5
797TRT5R042001	20	20	124	61	0.4	5
797TRT5R102001	20	20	124	61	1	5
797TRT5R202001	20	20	124	61	2	5
797TRT5R302001	20	20	124	61	3	5
797TRT5R042002	20	20	142	81	0.4	5
797TRT5R102002	20	20	142	81	1	5
797TRT5R202002	20	20	142	81	2	5
797TRT5R302002	20	20	142	81	3	5



**Gamma Raggi
Radii Range**
R02-04-05-1-2-3

Parametri di taglio/Cutting parameters

Materiali Materials	Contaminazione Surface Finishing		Ø8		Ø10		Ø12		Ø16		Ø20		
	VC (m/min)	Max angolo di contatto Key contact angle	fz mm/inghiante fz mm/tooth	Ap=2,0	Ap=3,0	Ap=2,0	Ap=3,0	Ap=2,0	Ap=3,0	Ap=2,0	Ap=3,0	Ap=2,0	Ap=3,0
Leghe di Titanio Titanium alloys	90	40°	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15
accettabile / acceptable	84	76	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15
non consigliata / not recommended	76	72	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15	0.10 - 0.15

È consigliato l'uso di un mandrino a tre serraggi o con calentamento a caldo per l'elaborazione del Titanio.
E' consigliato l'uso abbondante di refrigerante.
The abundant use of coolant is recommended.
The abundant use of coolant is recommended.

